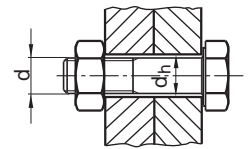


Riktvärden för håldiametrar - frigående hål



Tabell 62 Metriska gängor EN 20273

Gänga d	Håldiameter dh mm		
	fin	medel	grov
M 1.2	1.3	1.4	1.5
M 1.6	1.7	1.8	2
M 1.8	2	2.1	2.2
M 2	2.2	2.4	2.6
M 2.5	2.7	2.9	3.1
M 3	3.2	3.4	3.6
M 3.5	3.7	3.9	4.2
M 4	4.3	4.5	4.8
M 4.5	4.8	5	5.3
M 5	5.3	5.5	5.8
M 6	6.4	6.6	7
M 7	7.4	7.6	8
M 8	8.4	9	10
M 10	10.5	11	12
M 12	13	13.5	14.5
M 14	15	15.5	16.5
M 16	17	17.5	18.5
M 18	19	20	21
M 20	21	22	24
M 22	23	24	26
M 24	25	26	28
M 27	28	30	32
M 30	31	33	35
M 33	34	36	38
M 36	37	39	42
M 39	40	42	45
M 42	43	45	48
M 45	46	48	52
M 48	50	52	56
M 52	54	56	62
M 56	58	62	66
M 60	62	66	70
M 64	66	70	74
M 68	70	74	78
M 72	74	78	82
M 76	78	82	86
M 80	82	86	91
M 85	87	91	96
M 90	93	96	101
M 95	98	101	107
M 100	104	107	112
M 105	109	112	117
M 110	114	117	122
M 115	119	122	127
M 120	124	127	132
M 125	129	132	137
M 130	134	137	144
M 140	144	147	155
M 150	155	158	165

Tabell 63 UNC och UNF-gängor SMS 775

Gänga d	Håldiameter dh mm		
	fin	medel	grov
No. 2 (0.086)	2.4	2.6	2.8
No. 3 (0.099)	2.7	2.9	3.1
No. 4 (0.112)	3	3.2	3.4
No. 5 (0.125)	3.4	3.6	3.8
No. 6 (0.138)	3.7	4	4.2
No. 8 (0.164)	4.5	4.7	5
No. 10 (0.190)	5.1	5.3	5.6
No. 12 (0.216)	5.8	6	6.3
1/4	6.8	7	7.4
5/16	8.4	9	10
3/8	10	11	12
7/16	11.5	12.5	14
1/2	13.5	14.5	16
9/16	15	16	18
5/8	17	18	20
3/4	20	21	23
7/8	23	25	27
1	26.5	28	30
1 1/8	30	32	34
1 1/4	33	35	38
1 3/8	36	38	41
1 1/2	40	42	45
1 3/4	46	49	52
2	53	56	59
2 1/4	59	62	66
2 1/2	66	69	73
2 3/4	72	76	80
3	79	83	87
3 1/4	85	90	94
3 1/2	92	96	100
3 3/4	98	103	108
4	105	109	114
över 4	d + 3	d + 8	d + 15